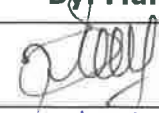


	Safetab Life Science Puducherry		MASTER COPY	
	PACKING MATERIAL SPECIFICATION			
Name of Product	LITACOLD FLU PRINTED CATCH COVER			
Specification No.	SPEC-PML00084-00	Revision No.	00	Item Code: PML00084
Supersedes	PMSL00084-00	Effective Date	29/12/2023	Page No.: 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Cartons. Sampling shall be done as per British Military Standard.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	24 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1

UNCONTROLLED COPY



Safetab Life Science
Puducherry

MASTER COPY

PACKING MATERIAL SPECIFICATION

Name of Product	LITACOLD FLU PRINTED CATCH COVER			
Specification No.	SPEC-PML00084-00	Revision No.	00	Item Code: PML00084
Supersedes	PMSL00084-00	Effective Date	29/12/2023	Page No.: 2 of 3

S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	200 GSM Indian art card paper printed carton with UV varnish and printing should be as per standard, approved text, design and colour scheme.
2	Dimensions: Length Breadth Height	 75±2.0mm (73 to 77 mm) 25±2.0mm (23 to 27 mm) 70±2.0mm (68 to 72 mm)
3	Total Grammage	190.0 – 210.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or approved shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing Quality	Should be free from dots, colour variation and foreign particles.
7	*Pasting Quality	Should comply
8	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

Remarks: The above * Marked tests are to be performed while retesting the material.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1

UNCONTROLLED COPY



Safetab Life Science
Puducherry

PACKING MATERIAL SPECIFICATION

MASTER COPY

Name of Product	LITACOLD FLU PRINTED CATCH COVER			
Specification No.	SPEC-PML00084-00	Revision No.	00	Item Code: PML00084
Supersedes	PMSL00084-00	Effective Date	29/12/2023	Page No.: 3 of 3

REVISION HISTORY:

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PML00084-00	(i) Periodic review. (ii) Specification numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	29/12/2023

**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1

UNCONTROLLED COPY



Safetab Life Science
Puducherry

STANDARD TESTING PROCEDURE

MASTER COPY

Name of Product	LITACOLD FLU PRINTED CATCH COVER			
STP No.	STP-PML00084-00	Revision No.	00	Item Code: PML00084
Supersedes	PMTL00084-00	Effective Date	29/12/2023	Page No.: 1 of 3

1.	DESCRIPTION: 200 GSM Indian art card paper printed carton with UV varnish and printing should be as per standard, approved text, design and colour scheme.
2.	DIMENSIONS: Length: Measure the length (in mm) of 5 cartons individually and take the average. Breadth: Measure the breadth (in mm) of 5 cartons individually and take the average. Height: Measure the Height (in mm) of 5 cartons individually and take the average.
3.	TOTAL GRAMMAGE: Cut the cartons and weigh the piece (W gms) and calculate the Grammage (GSM) using the following formula. Check the 5 cartons individually and take the average. CALCULATION: $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
4.	TEXT MATTER: Check the text matter in comparison with approved Artwork or approved shade card.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1

UNCONTROLLED COPY



Safetab Life Science
Puducherry

MASTER COPY

STANDARD TESTING PROCEDURE

Name of Product	LITACOLD FLU PRINTED CATCH COVER			
STP No.	STP-PML00084-00	Revision No.	00	Item Code: PML00084
Supersedes	PMTL00084-00	Effective Date	29/12/2023	Page No.: 2 of 3

5. COLOUR:

Check the colour in comparison with approved shade card.

6. PRINTING QUALITY:

Check the printing Quality randomly and free from dots, colour variation and foreign particles.

7. PASTING QUALITY:

Check the pasting Quality randomly.

8. CLEANLINESS CHECK:

Check the cleanliness of the cartons. The test passes if the cartons are not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1

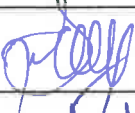
UNCONTROLLED COPY

	Safetab Life Science Puducherry		MASTER COPY	
	STANDARD TESTING PROCEDURE			
Name of Product	LITACOLD FLU PRINTED CATCH COVER			
STP No.	STP-PML00084-00	Revision No.	00	Item Code: PML00084
Supersedes	PMTL00084-00	Effective Date	29/12/2023	Page No.: 3 of 3

REVISION HISTORY:

STP No.	Reason for Review	Change control No.	Effective Date
STP-PML00084-00	(i) Periodic review. (ii) STP numbering procedure revised as per SOP No. ST/QC/058.	ST/CC/23/063	29/12/2023

**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	28/12/2023	29/12/2023	29/12/2023

Format No: ST/QC/058:A1

UNCONTROLLED COPY