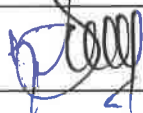
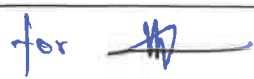


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	PACKING MATERIAL SPECIFICATION			
Name of Material	390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER			
Specification No.	SPEC-PTMT0027-00	Revision No.	00	Item Code: PTMT0027
Supersedes	NIL	Effective Date	20/08/2025	Page No.: 1 of 4

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.0	Storage condition	Store in room temperature.
2.0	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.0	Total Quantity of sample required for analysis	1 number of Shipper.
4.0	Quantity of reserve sample	Not applicable.
5.0	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.0	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.0	Retest period	NA

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

Format No: ST/QC/058:A1

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PACKING MATERIAL SPECIFICATION

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Name of Material	390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER			
Specification No.	SPEC-PTMT0027-00	Revision No.	00	Item Code: PTMT0027
Supersedes	NIL	Effective Date	20/08/2025	Page No.: 2 of 4

S.NO	TEST (s)	SPECIFICATION (s)
1.0	Description	5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA and GHPL logo. Text matter shall be printed in Pantone Black C and pantone 422 C on natural kraft paper. It should comply with the approved standard design.
2.0	Dimensions: Length Breadth Height	 390±5.0mm (385 to 395 mm) 345±5.0mm (340 to 350 mm) 395±5.0mm (390 to 400 mm)
3.0	Total Grammage:	
	Outside Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Flute 1	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Middle Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Flute 2	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)
	Inner Linear kraft	180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
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Signature			for 
Date	18/08/2025	19/08/2025	20/08/2025

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PACKING MATERIAL SPECIFICATION

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Supersedes	NIL	Effective Date	20/08/2025	Page No.: 3 of 4

S.NO	TEST (s)	SPECIFICATION (s)
4.0	Flute Percentage: Flute 1 Flute 2	Not less than 25.0% Not less than 25.0%
5.0	Staples	Clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance.
6.0	Flaps	No gap or overlaps between two flaps.
7.0	Moisture content	Not more than 10.0%
8.0	Bursting Strength	Not less than 15.0 Kg/Cm ²
9.0	Printing Quality	Should comply
10.0	Cleanliness check	Should be free from dirty, mutilated, torn or stained.

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	PACKING MATERIAL SPECIFICATION			
Name of Material	390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER			
Specification No.	SPEC-PTMT0027-00	Revision No.	00	Item Code: PTMT0027
Supersedes	NIL	Effective Date	20/08/2025	Page No.: 4 of 4

REVISION HISTORY:

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PTMT0027-00	New Specification prepared.	NA	20/08/2025

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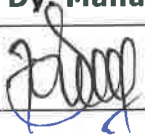
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	STANDARD TESTING PROCEDURE		
Name of Material	390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER		
STP No.	STP-PTMT0027-00	Revision No.	00
Supersedes	NIL	Effective Date	20/08/2025
		Item Code: PTMT0027	Page No.: 1 of 4

1.0	DESCRIPTION: 5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA and GHPL logo. Text matter shall be printed in Pantone Black C and pantone 422 C on natural kraft paper. It should comply with the approved standard design.
2.0	DIMENSIONS: Length: Measure the length of the shipper by using calibrated scale (in mm). Breadth: Measure the breadth of the shipper by using calibrated scale (in mm). Height: Measure the Height of the shipper by using calibrated scale (in mm).
3.0	TOTAL GRAMMAGE: Using calibrated scale mark 10 x 10cm cut the shipper and soak in water for 15 minutes, separate the layers and dry in hot air oven at 105° for 15 minutes. After drying weigh the each layer (W gms) and calculate the GSM for each layer using the following formula. CALCULATION: $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$

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Signature			for 
Date	18/08/2025	19/08/2025	20/08/2025

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Puducherry

STANDARD TESTING PROCEDURE

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Name of Material	390 x 345 x 395MM GHPL LITACOLD FLU PRINTED 5 PLY SHIPPER			
STP No.	STP-PTMT0027-00	Revision No.	00	Item Code: PTMT0027
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4.0 FLUTE PERCENTAGE:

After determination of GSM for each layer, weigh the flute 1 and flute 2 layer (W1 gm) and cut in 10 x 10cm and weigh (W2 gm). Calculate the flute 1 and flute 2 percentage using the following formula.

Calculation:

$$= \frac{(W1 - W2)}{W1} \times 100$$

Where,

W1 – Weight of the flute before cutting.

W2 – Weight of the flute after cutting.

5.0 STAPLES:

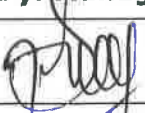
Check the shipper is clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance.

6.0 FLAPS:

Check for gap or overlap between two flaps and report the observation.

7.0 MOISTURE CONTENT:

Using calibrated scale mark 10 x 10cm and weigh the shipper (W1 gm), cut into small pieces and dry in an oven at a temperature 105°C for 30 minutes. After drying, cool in desiccator and weigh the small pieces of shipper (W2 gm) and calculate the moisture content in percentage using the formula,

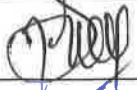
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STP No.	STP-PTMT0027-00	Revision No.	00	Item Code: PTMT0027
Supersedes	NIL	Effective Date	20/08/2025	Page No.: 3 of 4

	Calculation: $= \frac{(W1 - W2)}{\text{Weight of Shipper (W1)}} \times 100$
8.0	BURSTING STRENGTH: Carry out this using a bursting strength apparatus. Check the bursting strength of the sample in three different places and find the average.
9.0	PRINTING QUALITY: Check the pasting Quality randomly.
10.0	CLEANLINESS CHECK: Check the cleanliness of the shipper. The test passes if the shipper is not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
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STANDARD TESTING PROCEDURE

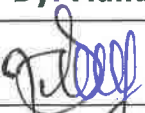
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REVISION HISTORY:

STP No.	Reason for Review	Change control No.	Effective Date
STP-PTMT0027-00	New STP prepared	NA	20/08/2025

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