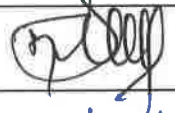


	Safetab Life Science Puducherry			MASTER COPY
	PACKING MATERIAL SPECIFICATION			
Name of Material	LITACOLD FLU SALES PRINTED CARTON			
Specification No.	SPEC-PML00082-00	Revision No.	00	Item Code: PML00082
Supersedes	PMSL00082-00	Effective Date	20/08/2025	Page No.: 1 of 3

9S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.	Storage condition	Store in room temperature.
2.	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.	Total Quantity of sample required for analysis	5 number of Cartons. Sampling shall be done as per British Military Standard.
4.	Quantity of reserve sample	Not applicable.
5.	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.	Retest period	24 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

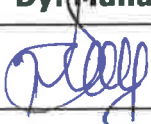
Format No: ST/QC/058:A1

UNCONTROLLED COPY

	Safetab Life Science Puducherry		MASTER COPY
	PACKING MATERIAL SPECIFICATION		
Name of Material	LITACOLD FLU SALES PRINTED CARTON		
Specification No.	SPEC-PML00082-00	Revision No.	00
Supersedes	PMSL00082-00	Effective Date	20/08/2025
		Item Code: PML00082	Page No.: 2 of 3

S.NO	TEST (s)	SPECIFICATION (s)
1	*Description	300 GSM ITC Cyber XL board printed carton with UV varnish, brand name and braille text dots embossed and self-bottom locking and top opening type and printing should be as per standard, approved text, design and colour scheme.
2	Dimensions: Length Breadth Height	108±2.0mm (106 to 110 mm) 77±2.0mm (75 to 79 mm) 75±2.0mm (73 to 77mm)
3	Total Grammage	285.0 -315.0 g/sq.m
4	*Text matter	Should comply with approved Artwork or approved shade card.
5	*Colour	Should comply with approved shade card.
6	*Printing Quality	Should be free from dots, colour variation and foreign particles.
7	*Pasting Quality	Should comply
8	Cleanliness check	Should be free from dirty, mutilated, torn or stained.
9	Hologram images	Should be present.

Remarks: The above * Marked tests are to be performed while retesting the material.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

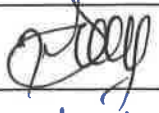
UNCONTROLLED COPY

	Safetab Life Science Puducherry			MASTER COPY
	PACKING MATERIAL SPECIFICATION			
Name of Material	LITACOLD FLU SALES PRINTED CARTON			
Specification No.	SPEC-PML00082-00	Revision No.	00	Item Code: PML00082
Supersedes	PMSL00082-00	Effective Date	20/08/2025	Page No.: 3 of 3

REVISION HISTORY:

Specification No.	Reason for Review	Change control No.	Effective Date
PMSL00082-00	New Specification prepared.	NA	08-05-2024
SPEC-PML00082-00	Hologram Images has been incorporated.	ST/CC/25/177	20/08/2025

**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

UNCONTROLLED COPY

	Safetab Life Science Puducherry		MASTER COPY
	STANDARD TESTING PROCEDURE		
Name of Material	LITACOLD FLU SALES PRINTED CARTON		
STP No.	STP-PML00082-00	Revision No.	00
Supersedes	PMTL00082-00	Effective Date	20/08/2025
			Item Code: PML00082
			Page No.: 1 of 3

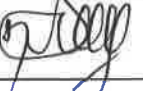
1.	DESCRIPTION: 300 GSM ITC Cyber XL board printed carton with UV varnish, brand name and braille text dots embossed and self-bottom locking and top opening type and printing should be as per standard, approved text, design and colour scheme.
2.	DIMENSIONS: Length: Measure the length (in mm) of 5 cartons individually and take the average. Breadth: Measure the breadth (in mm) of 5 cartons individually and take the average. Height: Measure the Height (in mm) of 5 cartons individually and take the average.
3.	TOTAL GRAMMAGE: Cut the cartons and weigh the piece (W gms) and calculate the Grammage (GSM) using the following formula. Check the 5 cartons individually and take the average. CALCULATION: $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
4.	TEXT MATTER: Check the text matter in comparison with approved Artwork or approved shade card.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

UNCONTROLLED COPY

	Safetab Life Science Puducherry			MASTER COPY
	STANDARD TESTING PROCEDURE			
Name of Material	LITACOLD FLU SALES PRINTED CARTON			
STP No.	STP-PML00082-00	Revision No.	00	Item Code: PML00082
Supersedes	PMTL00082-00	Effective Date	20/08/2025	Page No.: 2 of 3

5.	COLOUR: Check the colour in comparison with approved shade card.
6.	PRINTING QUALITY: Check the printing Quality randomly and free from dots, colour variation and foreign particles.
7.	PASTING QUALITY: Check the pasting Quality randomly.
8.	CLEANLINESS CHECK: Check the cleanliness of the cartons. The test passes if the cartons are not dirty, mutilated, torn or stained.
9.	HOLOGRAM IMAGES: Check the hologram images randomly.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

UNCONTROLLED COPY

	Safetab Life Science Puducherry			MASTER COPY
	STANDARD TESTING PROCEDURE			
Name of Material	LITACOLD FLU SALES PRINTED CARTON			
STP No.	STP-PML00082-00	Revision No.	00	Item Code: PML00082
Supersedes	PMTL00082-00	Effective Date	20/08/2025	Page No.: 3 of 3

REVISION HISTORY:

Specification No.	Reason for Review	Change control No.	Effective Date
PMSL00082-00	New Specification prepared.	NA	08/05/2024
STP-PML00082-00	Hologram Images has been incorporated and it should be present in the top of barcode of the carton.	ST/CC/25/177	20/08/2025

**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	K.SARAVANAN	S.MARAN
Designation	Asst. Manager-QC	Dy. Manager-QC	AGM-QA
Signature			
Date	18/08/2025	19/08/2025	20/08/2025

UNCONTROLLED COPY