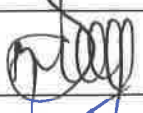


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|  | <b>Safetab Life Science</b><br><b>Puducherry</b>    |                       | <b>MASTER COPY</b> |                            |
|                                                                                  | <b>PACKING MATERIAL SPECIFICATION</b>               |                       |                    |                            |
| <b>Name of Material</b>                                                          | <b>380 x 365 x 330MM 5 PLY GHPL PRINTED SHIPPER</b> |                       |                    |                            |
| <b>Specification No.</b>                                                         | SPEC-PTMT0038-00                                    | <b>Revision No.</b>   | 00                 | <b>Item Code:</b> PTMT0038 |
| <b>Supersedes</b>                                                                | NIL                                                 | <b>Effective Date</b> | 12/06/2025         | <b>Page No.:</b> 1 of 4    |

| S.NO | PACKING MATERIAL GENERAL SPECIFICATION (s)                               |                                                            |
|------|--------------------------------------------------------------------------|------------------------------------------------------------|
| 1.0  | Storage condition                                                        | Store in room temperature.                                 |
| 2.0  | Precautions, Handling hazards & Special instructions for sampling if any | No special instructions.                                   |
| 3.0  | Total Quantity of sample required for analysis                           | 1 number of Shipper.                                       |
| 4.0  | Quantity of reserve sample                                               | Not applicable.                                            |
| 5.0  | Sampling Instructions                                                    | Follow the Standard operating procedure number: ST/QC/041. |
| 6.0  | Destruction Instructions                                                 | Follow the Standard operating procedure number: ST/QC/032. |
| 7.0  | Retest period                                                            | NA                                                         |

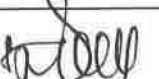
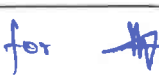
| Particulars        | PREPARED BY                                                                         | REVIEWED BY                                                                         | APPROVED BY                                                                           |
|--------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| <b>Name</b>        | <b>C.K.SARAVANAN</b>                                                                | <b>K.SARAVANAN</b>                                                                  | <b>S.MARAN</b>                                                                        |
| <b>Designation</b> | <b>Asst. Manager-QC</b>                                                             | <b>Dy. Manager-QC</b>                                                               | <b>AGM-QA</b>                                                                         |
| <b>Signature</b>   |  |  |  |
| <b>Date</b>        | 10/06/2025                                                                          | 11/06/2025                                                                          | 12/06/2025                                                                            |

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|  | <b>Safetab Life Science</b><br><b>Puducherry</b>    |                       | <b>MASTER COPY</b> |                            |
|                                                                                  | <b>PACKING MATERIAL SPECIFICATION</b>               |                       |                    |                            |
| <b>Name of Material</b>                                                          | <b>380 x 365 x 330MM 5 PLY GHPL PRINTED SHIPPER</b> |                       |                    |                            |
| <b>Specification No.</b>                                                         | SPEC-PTMT0038-00                                    | <b>Revision No.</b>   | 00                 | <b>Item Code:</b> PTMT0038 |
| <b>Supersedes</b>                                                                | NIL                                                 | <b>Effective Date</b> | 12/06/2025         | <b>Page No.:</b> 2 of 4    |

| S.NO | TEST (s)                                                      | SPECIFICATION (s)                                                                                                                                                                                                                                                |
|------|---------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1.0  | Description                                                   | 5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA and GHPL logo. Text matter shall be printed in Pantone Black C on natural kraft paper. It should comply with the approved standard design. |
| 2.0  | <b>Dimensions:</b><br><br>Length<br><br>Breadth<br><br>Height | 380±5.0mm (375 to 385 mm)<br><br>365±5.0mm (360 to 370 mm)<br><br>330±5.0mm (325 to 335 mm)                                                                                                                                                                      |
| 3.0  | <b>Total Grammage:</b>                                        |                                                                                                                                                                                                                                                                  |
|      | Outside Linear kraft                                          | 180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)                                                                                                                                                                                                                           |
|      | Flute 1                                                       | 180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)                                                                                                                                                                                                                           |
|      | Middle Linear kraft                                           | 180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)                                                                                                                                                                                                                           |
|      | Flute 2                                                       | 180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)                                                                                                                                                                                                                           |
|      | Inner Linear kraft                                            | 180 g/sq.m ± 5% (171.0 – 189.0 g/sq.m)                                                                                                                                                                                                                           |

| Particulars        | PREPARED BY                                                                         | REVIEWED BY                                                                         | APPROVED BY                                                                               |
|--------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| <b>Name</b>        | C.K.SARAVANAN                                                                       | K.SARAVANAN                                                                         | S.MARAN                                                                                   |
| <b>Designation</b> | Asst. Manager-QC                                                                    | Dy. Manager-QC                                                                      | AGM-QA                                                                                    |
| <b>Signature</b>   |  |  | for  |
| <b>Date</b>        | 10/06/2025                                                                          | 11/06/2025                                                                          | 12/06/2025                                                                                |

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|                                                                                  | <b>PACKING MATERIAL SPECIFICATION</b>               |                       |                            |
| <b>Name of Material</b>                                                          | <b>380 x 365 x 330MM 5 PLY GHPL PRINTED SHIPPER</b> |                       |                            |
| <b>Specification No.</b>                                                         | SPEC-PTMT0038-00                                    | <b>Revision No.</b>   | 00                         |
| <b>Supersedes</b>                                                                | NIL                                                 | <b>Effective Date</b> | 12/06/2025                 |
|                                                                                  |                                                     |                       | <b>Item Code:</b> PTMT0038 |
|                                                                                  |                                                     |                       | <b>Page No.:</b> 3 of 4    |

| S.NO | TEST (s)                                       | SPECIFICATION (s)                                                                                                            |
|------|------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|
| 4.0  | <b>Flute Percentage:</b><br>Flute 1<br>Flute 2 | Not less than 25.0%<br>Not less than 25.0%                                                                                   |
| 5.0  | Staples                                        | Clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance. |
| 6.0  | Flaps                                          | No gap or overlaps between two flaps.                                                                                        |
| 7.0  | Moisture content                               | Not more than 10.0%                                                                                                          |
| 8.0  | Bursting Strength                              | Not less than 15.0 Kg/Cm <sup>2</sup>                                                                                        |
| 9.0  | Printing Quality                               | Should comply                                                                                                                |
| 10.0 | Cleanliness check                              | Should be free from dirty, mutilated, torn or stained.                                                                       |

| Particulars        | PREPARED BY                                                                         | REVIEWED BY                                                                         | APPROVED BY                                                                           |
|--------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| <b>Name</b>        | <b>C.K.SARAVANAN</b>                                                                | <b>K.SARAVANAN</b>                                                                  | <b>S.MARAN</b>                                                                        |
| <b>Designation</b> | <b>Asst. Manager-QC</b>                                                             | <b>Dy. Manager-QC</b>                                                               | <b>AGM-QA</b>                                                                         |
| <b>Signature</b>   |  |  |  |
| <b>Date</b>        | 10/06/2025                                                                          | 11/06/2025                                                                          | 12/06/2025                                                                            |

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|  | <b>Safetab Life Science</b><br><b>Puducherry</b>    |                       | <b>MASTER COPY</b> |                            |
|                                                                                  | <b>PACKING MATERIAL SPECIFICATION</b>               |                       |                    |                            |
| <b>Name of Material</b>                                                          | <b>380 x 365 x 330MM 5 PLY GHPL PRINTED SHIPPER</b> |                       |                    |                            |
| <b>Specification No.</b>                                                         | SPEC-PTMT0038-00                                    | <b>Revision No.</b>   | 00                 | <b>Item Code:</b> PTMT0038 |
| <b>Supersedes</b>                                                                | NIL                                                 | <b>Effective Date</b> | 12/06/2025         | <b>Page No.:</b> 4 of 4    |

**REVISION HISTORY:**

| Specification No. | Reason for Review           | Change control No. | Effective Date |
|-------------------|-----------------------------|--------------------|----------------|
| SPEC-PTMT0038-00  | New Specification prepared. | NA                 | 12/06/2025     |

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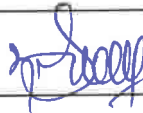
| Particulars        | PREPARED BY                                                                         | REVIEWED BY                                                                         | APPROVED BY                                                                               |
|--------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| <b>Name</b>        | <b>C.K.SARAVANAN</b>                                                                | <b>K.SARAVANAN</b>                                                                  | <b>S.MARAN</b>                                                                            |
| <b>Designation</b> | <b>Asst. Manager-QC</b>                                                             | <b>Dy. Manager-QC</b>                                                               | <b>AGM-QA</b>                                                                             |
| <b>Signature</b>   |  |  | for  |
| <b>Date</b>        | 10/06/2025                                                                          | 11/06/2025                                                                          | 12/06/2025                                                                                |

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|  | <b>Safetab Life Science</b><br><b>Puducherry</b>    |                       | <b>MASTER COPY</b> |                            |
|                                                                                  | <b>STANDARD TESTING PROCEDURE</b>                   |                       |                    |                            |
| <b>Name of Material</b>                                                          | <b>380 x 365 x 330MM 5 PLY GHPL PRINTED SHIPPER</b> |                       |                    |                            |
| <b>STP No.</b>                                                                   | STP-PTMT0038-00                                     | <b>Revision No.</b>   | 00                 | <b>Item Code:</b> PTMT0038 |
| <b>Supersedes</b>                                                                | NIL                                                 | <b>Effective Date</b> | 12/06/2025         | <b>Page No.:</b> 1 of 4    |

|            |                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>1.0</b> | <b>DESCRIPTION:</b><br><br>5 Ply corrugated shipper with vertical corrugation having upward direction arrow, GENERIC HEALTHCARE PVT. LTD., INDIA AND GHPL logo. Text matter shall be printed in Pantone Black C on golden brown natural kraft paper. It should comply with the approved standard design.                                                                                                                                               |
| <b>2.0</b> | <b>DIMENSIONS:</b><br><br><b>Length:</b><br><br>Measure the length of the shipper by using calibrated scale (in mm).<br><br><b>Breadth:</b><br><br>Measure the breadth of the shipper by using calibrated scale (in mm).<br><br><b>Height:</b><br><br>Measure the Height of the shipper by using calibrated scale (in mm).                                                                                                                             |
| <b>3.0</b> | <b>TOTAL GRAMMAGE:</b><br><br>Using calibrated scale mark 10 x 10cm cut the shipper and soak in water for 15 minutes, separate the layers and dry in hot air oven at 105° for 15 minutes. After drying weigh the each layer (W gms) and calculate the GSM for each layer using the following formula.<br><br><b>CALCULATION:</b><br><br>$\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$ |

| Particulars | PREPARED BY                                                                         | REVIEWED BY                                                                         | APPROVED BY                                                                               |
|-------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| Name        | C.K.SARAVANAN                                                                       | K.SARAVANAN                                                                         | S.MARAN                                                                                   |
| Designation | Asst. Manager-QC                                                                    | Dy. Manager-QC                                                                      | AGM-QA                                                                                    |
| Signature   |  |  | for  |
| Date        | 10/06/2025                                                                          | 11/06/2025                                                                          | 12/06/2025                                                                                |

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|  | <b>Safetab Life Science</b><br><b>Puducherry</b>    |                       | <b>MASTER COPY</b> |                            |
|                                                                                  | <b>STANDARD TESTING PROCEDURE</b>                   |                       |                    |                            |
| <b>Name of Material</b>                                                          | <b>380 x 365 x 330MM 5 PLY GHPL PRINTED SHIPPER</b> |                       |                    |                            |
| <b>STP No.</b>                                                                   | STP-PTMT0038-00                                     | <b>Revision No.</b>   | 00                 | <b>Item Code:</b> PTMT0038 |
| <b>Supersedes</b>                                                                | NIL                                                 | <b>Effective Date</b> | 12/06/2025         | <b>Page No.:</b> 2 of 4    |

|                              |                                                                                                                                                                                                                                                                                                                                                                                           |
|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>4.0 FLUTE PERCENTAGE:</b> | <p>After determination of GSM for each layer, weigh the flute 1 and flute 2 layer (W1 gm) and cut in 10 x 10cm and weigh (W2 gm). Calculate the flute 1 and flute 2 percentage using the following formula.</p> <p><b>Calculation:</b></p> $= \frac{(W1 - W2)}{W1} \times 100$ <p>Where,</p> <p>W1 – Weight of the flute before cutting.<br/> W2 – Weight of the flute after cutting.</p> |
| <b>5.0 STAPLES:</b>          | <p>Check the shipper is clean and free from rust copper pin to be applied in pairs. Pairs of staples shall be applied at approximate equal distance.</p>                                                                                                                                                                                                                                  |
| <b>6.0 FLAPS:</b>            | <p>Check for gap or overlap between two flaps and report the observation.</p>                                                                                                                                                                                                                                                                                                             |
| <b>7.0 MOISTURE CONTENT:</b> | <p>Using calibrated scale mark 10 x 10cm and weigh the shipper (W1 gm), cut into small pieces and dry in an oven at a temperature 105°C for 30 minutes. After drying, cool in desiccator and weigh the small pieces of shipper (W2 gm) and calculate the moisture content in percentage using the formula,</p>                                                                            |

| Particulars        | PREPARED BY                                                                         | REVIEWED BY                                                                         | APPROVED BY                                                                               |
|--------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| <b>Name</b>        | <b>C.K.SARAVANAN</b>                                                                | <b>K.SARAVANAN</b>                                                                  | <b>S.MARAN</b>                                                                            |
| <b>Designation</b> | <b>Asst. Manager-QC</b>                                                             | <b>Dy. Manager-QC</b>                                                               | <b>AGM-QA</b>                                                                             |
| <b>Signature</b>   |  |  | for  |
| <b>Date</b>        | 10/06/2025                                                                          | 11/06/2025                                                                          | 12/06/2025                                                                                |

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|  | <b>Safetab Life Science</b><br><b>Puducherry</b>    |                       | <div style="border: 1px solid black; padding: 5px; color: green; font-weight: bold;">MASTER COPY</div> |                            |
|                                                                                  | <b>STANDARD TESTING PROCEDURE</b>                   |                       |                                                                                                        |                            |
| <b>Name of Material</b>                                                          | <b>380 x 365 x 330MM 5 PLY GHPL PRINTED SHIPPER</b> |                       |                                                                                                        |                            |
| <b>STP No.</b>                                                                   | STP-PTMT0038-00                                     | <b>Revision No.</b>   | 00                                                                                                     | <b>Item Code:</b> PTMT0038 |
| <b>Supersedes</b>                                                                | NIL                                                 | <b>Effective Date</b> | 12/06/2025                                                                                             | <b>Page No.:</b> 3 of 4    |

|             |                                                                                                                                                                                       |
|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|             | <p><b>Calculation:</b></p> $= \frac{(W1 - W2)}{\text{Weight of Shipper (W1)}} \times 100$                                                                                             |
| <b>8.0</b>  | <p><b>BURSTING STRENGTH:</b></p> <p>Carry out this using a bursting strength apparatus. Check the bursting strength of the sample in three different places and find the average.</p> |
| <b>9.0</b>  | <p><b>PRINTING QUALITY:</b></p> <p>Check the pasting Quality randomly.</p>                                                                                                            |
| <b>10.0</b> | <p><b>CLEANLINESS CHECK:</b></p> <p>Check the cleanliness of the shipper. The test passes if the shipper is not dirty, mutilated, torn or stained.</p>                                |

| Particulars        | PREPARED BY                                                                         | REVIEWED BY                                                                         | APPROVED BY                                                                               |
|--------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| <b>Name</b>        | <b>C.K.SARAVANAN</b>                                                                | <b>K.SARAVANAN</b>                                                                  | <b>S.MARAN</b>                                                                            |
| <b>Designation</b> | <b>Asst. Manager-QC</b>                                                             | <b>Dy. Manager-QC</b>                                                               | <b>AGM-QA</b>                                                                             |
| <b>Signature</b>   |  |  | for  |
| <b>Date</b>        | 10/06/2025                                                                          | 11/06/2025                                                                          | 12/06/2025                                                                                |

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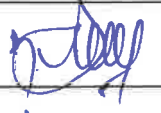
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|  | <b>Safetab Life Science</b><br><b>Puducherry</b>    |                       | <b>MASTER COPY</b> |                            |
|                                                                                  | <b>STANDARD TESTING PROCEDURE</b>                   |                       |                    |                            |
| <b>Name of Material</b>                                                          | <b>380 x 365 x 330MM 5 PLY GHPL PRINTED SHIPPER</b> |                       |                    |                            |
| <b>STP No.</b>                                                                   | STP-PTMT0038-00                                     | <b>Revision No.</b>   | 00                 | <b>Item Code:</b> PTMT0038 |
| <b>Supersedes</b>                                                                | NIL                                                 | <b>Effective Date</b> | 12/06/2025         | <b>Page No.:</b> 4 of 4    |

**REVISION HISTORY:**

| STP No.         | Reason for Review | Change control No. | Effective Date |
|-----------------|-------------------|--------------------|----------------|
| STP-PTMT0038-00 | New STP prepared  | NA                 | 12/06/2025     |

**\*\* END OF THE DOCUMENT \*\***

| Particulars        | PREPARED BY                                                                         | REVIEWED BY                                                                         | APPROVED BY                                                                               |
|--------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| <b>Name</b>        | <b>C.K.SARAVANAN</b>                                                                | <b>K.SARAVANAN</b>                                                                  | <b>S.MARAN</b>                                                                            |
| <b>Designation</b> | <b>Asst. Manager-QC</b>                                                             | <b>Dy. Manager-QC</b>                                                               | <b>AGM-QA</b>                                                                             |
| <b>Signature</b>   |  |  | for  |
| <b>Date</b>        | 10/06/2025                                                                          | 11/06/2025                                                                          | 12/06/2025                                                                                |

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