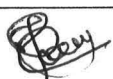


	Safetab Life Science Puducherry		MASTER COPY	
	PACKING MATERIAL SPECIFICATION			
Name of Product	GLIDE-M 60/850 SALES PRINTED CARTON 10's			
Specification No.	SPEC-PMG00075-00	Revision No.	00	Item Code: PMG00075
Supersedes	PMSG00075-00	Effective Date	02/12/2023	Page No.: 1 of 3

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.0	Storage condition	Store in a room temperature
2.0	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.0	Total Quantity of sample required for analysis	5 number of Cartons.
4.0	Quantity of reserve sample	Not applicable.
5.0	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.0	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.0	Retest period	24 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	C.K.SARAVANAN	M.VIJAYAKUMAR	S.MARAN
Designation	Asst. Manager-QC	GM-QC	AGM-QA
Signature			
Date	29/11/23	30/11/2023	01/12/23

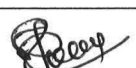
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	PACKING MATERIAL SPECIFICATION		
Name of Product	GLIDE-M 60/850 SALES PRINTED CARTON 10's		
Specification No.	SPEC-PMG00075-00	Revision No.	00
Supersedes	PMSG00075-00	Effective Date	02/12/2023
		Item Code: PMG00075	
		Page No.: 2 of 3	

S. NO	TEST (s)	SPECIFICATION (s)
1.0	*Description	300 GSM Cyber XL board printed carton with UV varnish and reverse tuck-in, side opening type and printing should be as per standard, approved text, design and colour scheme.
2.0	Dimensions: Length Breadth Height	93 to 97 mm 28 to 32 mm 63 to 67 mm
3.0	Total Grammage	285.0 - 315.0 g/sq.m
4.0	*Text matter	Should comply with approved Artwork or shade card.
5.0	*Colour	Should comply with approved shade card.
6.0	*Printing Quality	Should comply
7.0	*Pasting Quality	Should comply
8.0	Cleanliness check	Should comply

Remarks: The above * Marked tests are to be performed while retesting the material.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
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Signature			
Date	29/11/23	30/11/2023	01/12/23

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	PACKING MATERIAL SPECIFICATION			
Name of Product	GLIDE-M 60/850 SALES PRINTED CARTON 10's			
Specification No.	SPEC-PMG00075-00	Revision No.	00	Item Code: PMG00075
Supersedes	PMSG00075-00	Effective Date	02/12/2023	Page No.: 3 of 3

REVISION HISTORY:

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PMG00075-00	i) Periodic review ii) Specification numbering procedure revised as per SOP No: ST/QC/058.	ST/CC/23/063	02/12/2023

**** END OF THE DOCUMENT ****

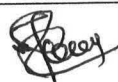
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Name	C.K.SARAVANAN	M.VIJAYAKUMAR	S.MARAN
Designation	Asst. Manager-QC	GM-QC	AGM-QA
Signature			
Date	29/11/23	30/11/2023	01/12/23

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	STANDARD TESTING PROCEDURE			
Name of Product	GLIDE-M 60/850 SALES PRINTED CARTON 10's			
STP No.	STP-PMG00075-00	Revision No.	00	Item Code: PMG00075
Supersedes	PMTG00075-00	Effective Date	02/12/2023	Page No.: 1 of 3

1.0 DESCRIPTION:	300 GSM Cyber XL board printed carton with UV varnish and reverse tuck-in, side opening type and printing should be as per standard, approved text, design and colour scheme.
2.0 DIMENSIONS:	Length: Measure the length (in mm) of 5 cartons individually and take the average. Breadth: Measure the breadth (in mm) of 5 cartons individually and take the average. Height: Measure the Height (in mm) of 5 cartons individually and take the average.
3.0 TOTAL GRAMMAGE:	Cut the cartons and weigh the piece (W gms) and calculate the total Grammage (GSM) using the following formula. Check the 5 cartons individually and take the average. CALCULATION: $\text{GSM} = \frac{\text{W (gms)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$
4.0 TEXT MATTER:	Check the text matter in comparison with approved Artwork or shade card.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
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Signature			
Date	29/11/23	30/11/2023	01/12/23

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STANDARD TESTING PROCEDURE

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Name of Product	GLIDE-M 60/850 SALES PRINTED CARTON 10's			
STP No.	STP-PMG00075-00	Revision No.	00	Item Code: PMG00075
Supersedes	PMTG00075-00	Effective Date	02/12/2023	Page No.: 2 of 3

5.0 COLOUR:

Check the colour in comparison with approved shade card.

6.0 PRINTING QUALITY:

Check the printing Quality randomly.

7.0 PASTING QUALITY:

Check the pasting Quality randomly.

8.0 CLEANLINESS CHECK:

Check the cleanliness of the cartons. The test passes if the cartons are not dirty, mutilated, torn or stained.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
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STP No.	STP-PMG00075-00	Revision No.	00
Supersedes	PMTG00075-00	Effective Date	02/12/2023
		Item Code: PMG00075	Page No.: 3 of 3

REVISION HISTORY:

STP No.	Reason for Review	Change control No.	Effective Date
STP-PMG00075-00	i) Periodic review ii) STP numbering procedure revised as per SOP No: ST/QC/058.	ST/CC/23/063	02/12/2023

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Designation	Asst. Manager-QC	GM-QC	AGM-QA
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