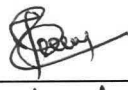


	Safetab Life Science Puducherry		MASTER COPY	
	PACKING MATERIAL SPECIFICATION			
Name of Product	190MM PVC CLEAR			
Specification No.	SPEC-PMPV0021-00	Revision No.	00	Item code: PMPV0021
Supersedes	NIL	Effective Date	29/07/2023	Page No.: 1 of 2

S.NO	PACKING MATERIAL GENERAL SPECIFICATION (s)	
1.0	Storage condition	Store in below 30°C.
2.0	Precautions, Handling hazards & Special instructions for sampling if any	No special instructions.
3.0	Total Quantity of sample required for analysis	1 meter of foil from each roll. Sampling shall be done as per British Military Standard.
4.0	Quantity of reserve sample	Not applicable.
5.0	Sampling Instructions	Follow the Standard operating procedure number: ST/QC/041.
6.0	Destruction Instructions	Follow the Standard operating procedure number: ST/QC/032.
7.0	Retest period	12 months from the date of release.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	K.SARAVANAN	M.VIJAYAKUMAR	S.MARAN
Designation	Asst. Manager-QC	AGM-QC	AGM-QA
Signature			
Date	26/07/2023	27/07/2023	28/07/23

Format No: ST/QC/058:A1

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	PACKING MATERIAL SPECIFICATION			
Name of Product	190MM PVC CLEAR			
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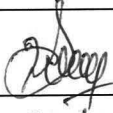
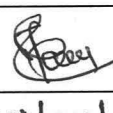
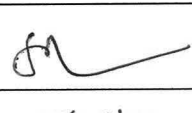
S.NO	TEST (s)	SPECIFICATION (s)
1.0	*Description	190mm PVC Clear glass film.
2.0	Dimensions: Width Thickness	188 to 192 mm 0.22 to 0.28 mm
3.0	Total Grammage	315.0 – 385.0 g/sq.m
4.0	*Pinholes	Should be absent
5.0	*Cleanliness check	Should comply

Remarks: The above * Marked tests are to be performed while retesting the material.

REVISION HISTORY:

Specification No.	Reason for Review	Change control No.	Effective Date
SPEC-PMPV0021-00	New Specification prepared	NA	

**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	K.SARAVANAN	M.VIJAYAKUMAR	S.MARAN
Designation	Asst. Manager-QC	AGM-QC	AGM-QA
Signature			
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STANDARD TESTING PROCEDURE

Name of Product	190MM PVC CLEAR			
STP No.	STP-PMPV0021-00	Revision No.	00	Item code: PMPV0021
Supersedes	NIL	Effective Date	29/01/2023	Page No.: 1 of 2

1.0 DESCRIPTION:

190mm PVC Clear glass film.

2.0 DIMENSIONS:

Width:

Measure the width (in mm) of the foil randomly and take the average.

Thickness:

Measure the thickness (in mm) of the foil randomly and take the average.

3.0 TOTAL GRAMMAGE:

Cut a perfect square of 5cm x 5cm of the foil and weigh the piece (W gm) and calculate the Grammage (GSM) using the following formula. Check the PVC film randomly and take the average.

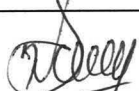
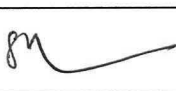
CALCULATION:

$$\text{GSM} = \frac{W \text{ (gm)} \times 100 \times 100}{\text{Length (in cm)} \times \text{Height (in cm)}}$$

Where W = Weight in gram, L = Length in cm, H = Height in cm
The result gives the GSM of PVC.

4.0 PIN HOLES:

Check the PVC film by placing the foil sample in pinholes tester and check under light for pinholes.

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
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Date	26/07/2023	27/07/2023	28/07/23

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Puducherry

STANDARD TESTING PROCEDURE

MASTER COPY

Name of Product 190MM PVC CLEAR

STP No. STP-PMPV0021-00

Revision No.

00

Item code: PMPV0021

Supersedes NIL

Effective Date

29/01/2023

Page No.: 2 of 2

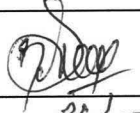
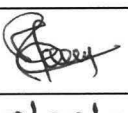
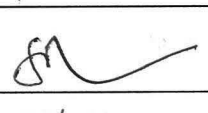
5.0 CLEANLINESS CHECK:

Check the cleanliness of the PVC film. The test passes if the PVC films are not dirty, mutilated, torn or stained.

REVISION HISTORY:

STP No.	Reason for Review	Change control No.	Effective Date
STP-PMPV0021-00	New STP prepared	NA	29/01/2023

**** END OF THE DOCUMENT ****

Particulars	PREPARED BY	REVIEWED BY	APPROVED BY
Name	K.SARAVANAN	M.VIJAYAKUMAR	S.MARAN
Designation	Asst. Manager-QC	AGM-QC	AGM-QA
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