NOVO EXCIPIENTS	FINISHED PRODUCT SPECIFICATION		Page	1 -60
NOVO EXCIPIENTS PVT. LTD.	Quality Control Department		No.	1 of 2
Product Name	NOVOMIX MR(AQ)-47049			
Colour	Green			
Specification No.	FP/NOVOMPS/MR(AQ)-47049/01 Supersedes No. NA			
Reference	In House Effective Date 10/09/		0/25	
Ref. Annexure No.	A/SOP/QC/030/04 Review Month Aug'21			12030

GENERAL INFORMATION

Pharmacopoeial reference

: In House

Quantity to be sampled

Analysis Sample Control sample 40 g 80 g

Shelf Life

: 24 Months

Storage

: Store in dry place, in well closed container, away from direct heat and light.

Name Manisha Dhere Appa & Shinde Manish Maliajan Sign/Date Designation Sor Executive Asst Manager Department Suality (propr) Designation Department		PREPARED BY	REVIEWED BY	APPROVED BY
Designation Designation Designation Designation Department Department Designation Designa	Name	Manisha Deve	Appa enshinde	Marich Maligian
Designation Sor Executive Asst Manager Manager Department Quality Company & Color 1	Sign/Date	10109125	Ams	20/4
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FINISHED PRODUCT SPECIFICATION Quality Control Department			Page No.	2 of 2
Product Name	NOVOMIX MR(AQ)-47049			
Specification No.	FP/NOVOMPS/MR(AQ)-47049/01			

Qualitative Formula:

- 1. Polyvinyl Alcohol USP
- 2. Lecithin USP
- 3. Polyethylene Glycol USP
- 4. Talc USP
- 5. Titanium Dioxide USP
- 6. Lake Quinoline Yellow C.I.No.: 47005:1
- 7. Lake Tartrazine C.I.No.: 19140:1
- 8. Lake Brilliant Blue C.I.No.: 42090:2

Sr. No.	Test	Specification	Reference
1.	Appearance	Green powder	GTP/QC/001
2.	Identification by IR	IR spectrum of test sample should be concordant with the IR spectrum of standard.	GTP/QC/009
3.	Colour Shade	Colour shade should match visually with Standard	GTP/QC/008
4.	Particle Size (Done on wet slurry)	Not less than 99.00 % w/w passes through 100 mesh	GTP/QC/006
5.	Tapped Density	Not more than 1.2 g/ml	GTP/QC/003
6.	Ash Content	Not more than 40 % w/w	GTP/QC/004

REVISION HISTORY FOR SPECIFICATION:

Revision No.	Revision Description	Effective Date
01	New Document	10/09/25

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NOVO EXCIPIENTS PVT. LTD.	FINISHED PRODUCT STANDAR PROCEDURE (STP) Quality Control Department		Page No.	1 of 4
Product Name	NOVOMIX MR(AQ)-47049			
Colour	Green			
STP No.	FP/NOVOMSTP/MR(AQ)-47049/01			
Reference	In House Supersedes No. NA			
Ref. SPEC No.	FP/NOVOMPS/MR(AQ)-47049/01 Effective Date 10109125			9/25
Ref. Annexure No.	A/SOP/QC/030/08	Review Mont	th Aug	12030

01. Appearance:

Instrument: Balance

Take about 2 to 3 g of test sample and transferred into a clean and dry petri dish. Spread it uniformly

by spatula and observe.

Specification: Green powder.

02. Identification by IR:

Instrument: Balance, IR Spectrophotometer, Oven

Take about 1 mg of sample to be analyzed and 100 mg IR grade KBr onto piece of weighing paper. The KBr should be store in the desiccator when not in used. Transfer the sample /KBr mixture to the agate mortor. Thoroughly disperse the mixture using the spatula or spoon. The pestle is then used with a grinding motion to homogenously disperse the mixture component. Completed homogeneity takes approximately 1-2 minutes of grinding the components with the pestle. Prepare a KBr pellet using an appropriate apparatus (Press Kit, E- Z press etc.) carefully examine the pallet film to ensure that it is intact and somewhat transparent. Run the pallet on suitable spectrophotometer from 4000 cm⁻¹ to 650 cm⁻¹ according to the operating instruments. All peak should be match the reference with relation to wavelength location and approximate magnitude location. Overlap the sample spectra with reference spectra.

Note: Sample and KBr to be dried at 105°C for about 30 minutes before use

Or

By ATR Accessory:

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Department	Quality Control	Budity (antro)	Quality Assura

NOVO EXCIPIENTS	FINISHED PRODUCT STANDARD TEST PROCEDURE (STP) Quality Control Department		2 of 4
Product Name:	NOVOMIX MR(AQ)-47049		
STP No.:	FP/NOVOMSTP/MR(AQ)-47049/01		

Make sure the crystal is free from any residue by wiping clean with IPA or methanol and delicate wipe. Perform the background measurement. Grind a small amount of sample using agate mortar. Transfer enough of the undiluted sample to completely cover the crystal. Lower the ATR press all the way down with sufficient pressure to ensure a well-defined scan. Collect a spectrum of sample from 4000 cm-1 to 650 cm-1.

All peak should be match the reference with relation to wavelength location and approximate magnitude location. Overlap the sample spectra with reference spectra.

Specification: IR spectrum of test sample should be concordant with the IR spectrum of standard.

03. Colour Shade:

Compare the colour shade of tablets coated with sample, visually with reference standard tablets. Specification: Colour shade should match visually with standard.

04. Particle Size (Done on wet slurry):

Instrument: Balance, Stirrer, Oven

Prepare about 5% dispersion (5 g in 95 g \pm 1 g of distilled water) and stir the dispersion for about 45 minutes with constant stirring. Pour this dispersion on the top of the 100 mesh tarred mesh in a form of fine stream.

Sieve the remaining particles on the mesh without applying any pressure with the help of running water. Continue the wet sieving process until the emerging liquid appears free of particles.

Remove the mesh and dry it at 105°C. Allow the mesh to come to room temperature in a desiccator before weighing. Repeat the operation until two successive weighing do not differ by more than 1 mg. Determine the weight of dried material on the mesh.

Calculation:

Percentage w/w passed through 100 mesh = $\underline{100 \times W1 - W5}$ W1

Where,

W1 = Weight of sample in g taken for mesh test.

W2 = Weight of empty mesh

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Mir.	FINISHED PRODUCT STANDARD TEST			
NOVO EXCIPIENTS	PROCEDURE (STP)	Page No.	3 of 4	
PVT. LTD.	Quality Control Department			
Product Name:	NOVOMIX MR(AQ)-47049			
STP No.:	FP/NOVOMSTP/MR(AQ)-47049/01			

W3 = Weight of mesh plus residue after drying

W4= Weight of mesh plus residue after drying (constant weight)

W5= Weight of material remained on the mesh after drying to constant weight

= W4-W2

Specification: Not less than 99.00 % w/w passes through 100 mesh

05. | Tapped Density:

Instrument: Balance, Densitometer

Weigh 10 g of sample. Pour it in a 50 ml Graduated measuring cylinder. Set 100 taps for the densitometer. Note the volume (A) occupied by 10 g of the powder after 100 taps on the graduated cylinder.

Calculations:

Tapped Density in g/ml = Weight of sample

Volume A

Specification: Not more than 1.2 g/ml

06. Ash Content:

Instrument: Balance, Muffle Furnace

Heat a silica crucible at $600 \pm 25^{\circ}$ C for 15 minutes, allow to cool in a desiccator and weigh. Take 1-

2 g of sample to the crucible and weigh the crucible. Ignite the sample at $600\pm25^{\circ}$ C for 45

minutes. Allow the silica crucible to come to room temperature in a desiccator before weighing.

Repeat the operation until two successive weighing do not differ by more than 0.5 mg.

Calculation:

$$% Ash = (W4-W1) X 100$$

(W2-W1)

Where, W1 = Weight of the empty crucible (g)

W2 = Weight of the crucible with test sample before ignition (g)

W3 = Weight of the crucible with residue after ignition (g)

W4= Weight of the crucible with residue after ignition (g) (Constant weight)

Specification: Not more than 40 % w/w.

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Product Name:	NOVOMIX MR(AQ)-47049			
STP No.:	FP/NOVOMSTP/MR(AQ)-47049/01			

REVISION HISTORY FOR STANDARD TEST PROCEDURE:

Revision No.	Revision Description	Effective Date
01	New Document	10/09/25

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Sign/Date	10109125	10/09/2025	100 Sept